

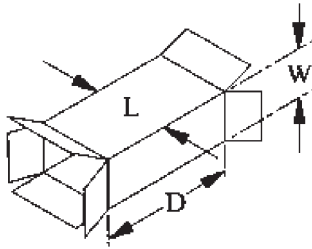
## STEALTH II™ CONTINUOUS MOTION CARTONER



### FEATURES & BENEFITS:

- Speeds up to 400 cartons per minute.
- Small footprint requires less floor space.
- Touch Screen HMI user interface provides simple operation and machine feedback.
- Servo technology combined with direct drives reduces maintenance and provides greater accuracy at high speeds.
- Pre-designed infeed solutions provide flexibility in handling tubes, vials, bottles, pouches, etc as well as literature insertion.
- Powered carton magazine is ergonomically correct and accommodates easy loading from either side of the machine.
- Unique guard scheme allows walk-in access to the machine for cleaning, maintenance and changeover.
- Standard carton pre-break eliminates carton setup failures.
- No tool, quick change carton set-up masks, drop-in plows and guides and HMI recipes reduce changeover time.
- Fall-through containment shelving and guarding design for easy access and clear site lines.
- Construction fully supports ANSI/PMMA B1.55.1 safety and cGMP guidelines.
- Metric design meets international standards.
- Pharmaceutical validation assistance documentation is available.

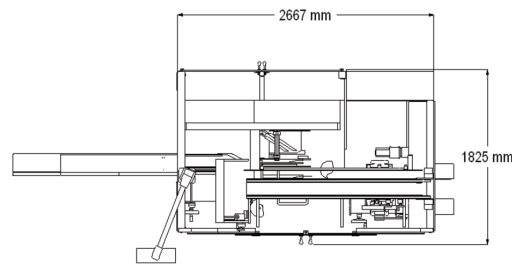
# STEALTH II™ CONTINUOUS MOTION CARTONER



CENTERS	LENGTH	WIDTH	DEPTH	MAX SPEEDS
3"	.75-1.88 in 19-48 mm	.38-3.00 in 9.5-76 mm	2.25-6.50 in 57-165 mm	400 CPM
4.50"	.75-3.38 in 19-86 mm	.38-3.00 in 9.5-76 mm	2.25-6.50 in 57-165 mm	325 CPM
6"	.75-4.0 in 19-100 mm	.38-3.00 in 9.5-76 mm	2.25-6.50 in 57-165 mm	250 CPM

## CARTON STYLES:

- Economy or FOL Glue End
- Straight Tuck
- Reverse Tuck
- Airplane Tuck
- Fifth Panel Cartons



## BASE MACHINE:

- Product Handling utilizing innovative standard or custom designed modules
- Magazine: 72" long, powered, horizontal
- Carton Opening: Rotary Carton Setup System with vacuum pre-break
- Product Loading: Via barrel cam
- Carton Closing: All types of tuck and/or hot melt styles as well as special closures
- No Tool Changeover: Drop-in style magazine mask, plows and guides, phase-able flights, quick release handles and mounted scales
- Touch Screen HMI: Allen-Bradley PanelView Plus 1000C
- Pharmaceutical Validation Assistance Documentation
- Logic and Motion Control System: Allen-Bradley CompactLogix
- Frame: Welded, 3" x 3" tubular painted
- Power: 230 VAC, 3 Phase, 50-60 Hz
- Air: 5 SCFM @ 80 PSI typical

## OPTIONAL FEATURES:

- Automatic Product Handling/Collating
- Insert Feeding
- Coding/Printing
- Bar Code Verification
- Open Flap Detection
- Vision Integrated with HMI
- Cam In OR Adjustable Infeed Buckets
- Remote Diagnostic
- Vision Verification