

## IPP 170i™ OUTSERT INSPECTION MODULE

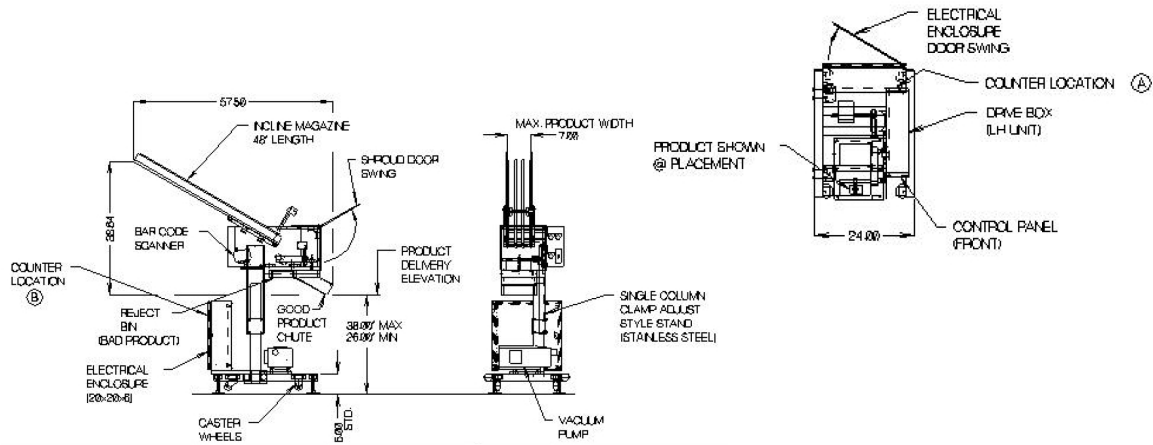


**MODEL:**  
IPP-170i  
Right-Hand Unit with 30" Inclined  
Magazine, Reject Bin and Catch  
Tray. "Pharmaceutical Elegance"  
package not shown.

### FEATURES & BENEFITS:

- Designed to meet relevant cGMP guidelines, reducing cleanup and inspection.
- Standardized FAT, IQ and OQ protocols are included, helps to reduce commissioning and validation.
- Quick and easy changeover utilizing tool-less adjustments and reference scales.
- Two modes of operation provide flexibility in machine use.
- The ability to incorporate most outsert identification devices: bar code scanners, vision and smart sensors.
- Compact and portable for flexibility and easy positioning on various packaging lines.

# IPP 170i™ OUTSERT INSPECTION MODULE



## STANDARD MACHINE FEATURES:

- Basic IPP-170 Pick n' Place® Feed Unit
- Air Cylinder Drive
- Steel-It Painted Floor Stand
- 30" Long Inclined Magazine
- Tool-less Change-over
- Low Noise Vacuum System
- Allen-Bradley MicroLogix PLC
- Missed Outsert Feed Detector
- Batch Counting Cycle Mode
- Microscan MS-3 Bar Code Scanner
- Removable Reject Bin with Latch or Lock
- Good Product Tray
- FAT Protocol with IQ and OQ Documentation
- Electronic Manuals on CD
- Complies with ANSI/PMMI B155.1 Safety requirements

## TYPICAL UTILITY REQUIREMENTS:

**ELECTRICAL:** 115 VAC 12 Amps Max

(with optional 3/4 Hp Gast pump)

**AIR:** 80 PSI Filter and Regulator Provided

**VACUUM:** Up To 10 SCFM At 20" HG

## MAXIMUM SPEEDS:

- Up to 60 Cycles Per Minute

## OPTIONS AVAILABLE:

- Stainless Steel Floor Stand
- Screw Adjustment for Stand
- 48" Long Horizontal Powered Magazine
- Stepper or Servo Drive
- Motor or Venturi Vacuum System
- Low-Level Magazine Alarm
- Stack Light and/or Audible Alarm
- Bar Code Scanners from Alternate Manufacturers
- Validation counters for:
  - Total Number of Pieces Fed
  - Total Number of Rejects
  - Total Number Dispensed'

## PRODUCT SIZE RANGE:

Outserts:

- Minimum: 3/4" x 1-1/8" x 1/16" thick
- Maximum: 3-1/4" x 7" x 3/8" thick



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